# TAPE/MONOFIL WINDERS











# **SAHM 790XE**

Automatic Pirn Winder





The automatic pirn winder **SAHM 790XE** stands for minimum space requirement and lossless winding. Equal winding lengths of spools and single yarn tension control secure a high spool quality and the efficiency of following processes.



### **APPLICATIONS**

Monofilaments, materials similar to monofilaments for e.g. fishing lines, tooth brushes, fabrics for protection against insects, packaging nets, artificial grass, filters







#### **ADVANTAGES**

- Excellent package quality and reproducible yarn package formation by single yarn tension control
- Zero production waste no downtime during bobbin change-over
- · Metered yarn length
- Allows higher production speed in the extrusion process

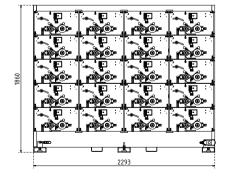
## • FEATURES O OPTIONS

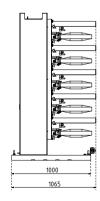
- Automatic bobbin change-over on reaching one of the following criteria:
  yarn length, winding time, package weight, package diameter, external signal
- Separate drives for spindle and traversing for each winding position
- Individually controlled single-traversing
- HMI for input, display and storage of process and machine parameters
- Yarn reserve (fixed)
- Defined deposition of the yarn end
- O Possibility of integration into DCS (Distributed Control System)
- O Alarm management (yarn break, package diameter)

#### **TECHNICAL DATA** (Combination of all maximum values is not possible.)

Winding process	Parallel winding
Drive	Frequency-controlled
Frame	5-tier
Titer	76 to 1000 dtex
Winding speed	Max. 400 m/min
Winding ratio	Electronic
Traverse length	Max. 400 mm
Package diameter	Max. 180 mm
Tubes	ID = 47.5 mm, $OD = 50$ mm, $L = 400$ mm (others on request)
Yarn tension	15 to 100 cN

# FRAME UNIT (example with 20 winding heads)





Design, configuration and scope of supply are subject to change without notice and errors are excepted. Drawings/photos not binding.

