TAPES / MONOFILAMENTS













Automatic Parallel Winder





The **SAHM 780XE** automatic parallel winder features a compact design along with high performance technology. The option of intelligent traverse width control enables optimum production of consistent and high quality packages.



APPLICATIONS

Monofilaments, materials similar to monofilaments for e.g. fishing lines, tooth brushes, fabrics for protection against insects, packaging nets, filters







ADVANTAGES

- Automatic optimization of traverse width during package build-up without machine operator intervention
- Zero production waste no downtime during bobbin changeover
- Quick and efficient product changes
- Allows higher production speed in the extrusion process
- Low maintenance with optimized machine design
- Central yarn tension adjustment via HMI
- Compact design
- Ready for automated package doffing

● FEATURES ○ OPTIONS

- Automatic bobbin changeover on reaching one of the following criteria: yarn length, winding time, package weight, package diameter or external signal
- Individual drives for spindle and traversing
- Individually controlled single-traversing
- Central process control unit (HMI touch screen) for input, display and storage of process and machine parameters
- Central alarm management (e.g. yarn break, bobbin changeover)
- Ready for automation
- O Automatic optimization of traverse width during package build-up
- Automatic bobbin push-off device
- Remote support: Remote access and support for diagnosis and guidance during troubleshooting
- O Interface to DCS (OPC-UA)
- O Recipe database

Design, configuration and scope of supply are subject to change without notice and errors are excepted. Drawings/photos not binding.

TECHNICAL DATA

Parallel winding
Frequency-controlled
3-tier*
0.1 to 0.6 mm*
Max. 600 m/min
Adjustable from 10 to 250 mm
Max. 300 mm
K160, K200, K250*
10 to 350 cN or 50 to 450 cN*

^{*} Others on request.

Combination of all maximum values is not possible.

FRAME UNIT (example with 9 winding heads/3 rows, 3 tiers)









